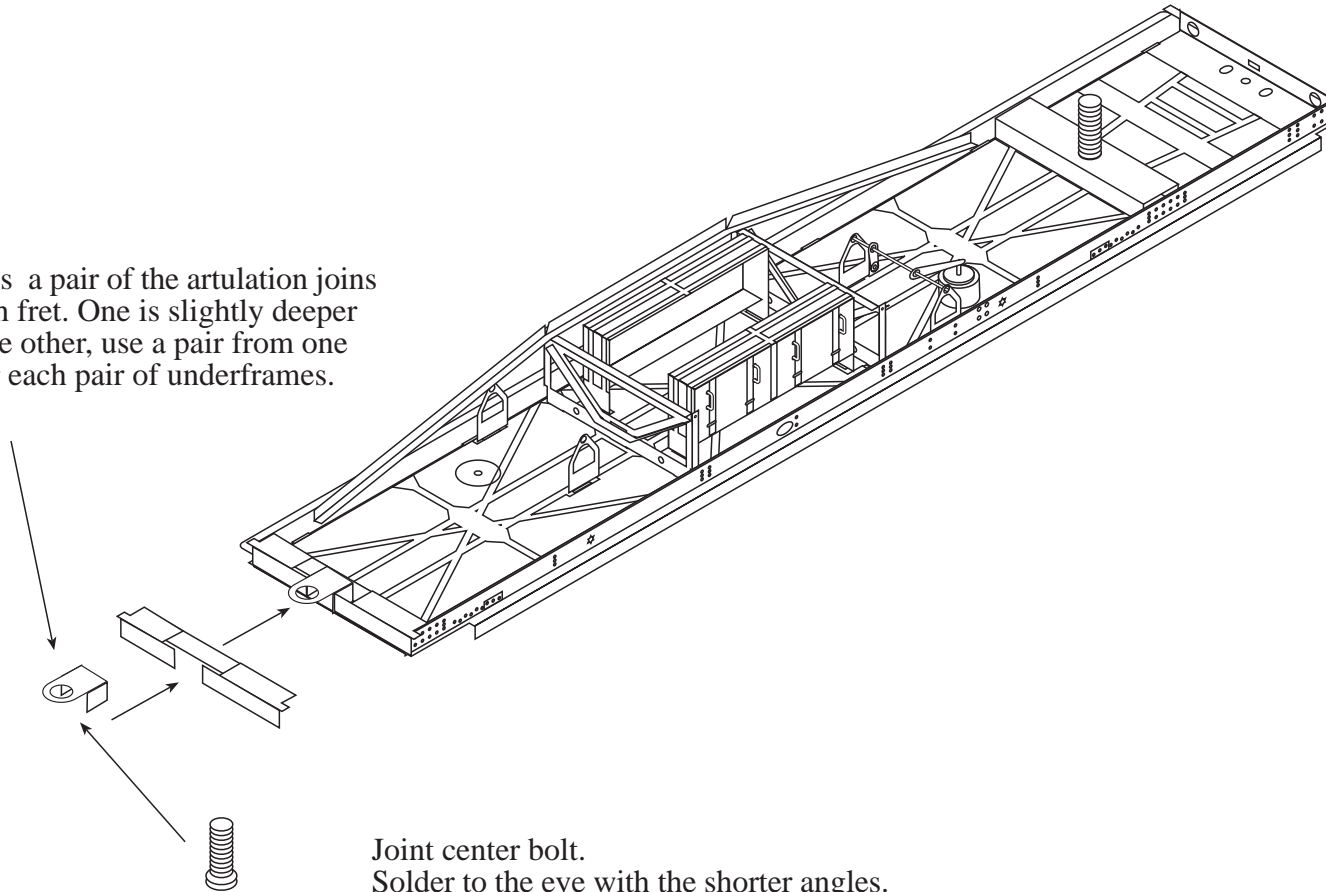


There is a pair of the artulation joins on each fret. One is slightly deeper than the other, use a pair from one fret for each pair of underframes.



Joint center bolt.
Solder to the eye with the shorter angles.
The bolt passes though the second eye
and is nuted under the bogie.